



Bergaform™ C300 BLACK UV

Acetal (POM) Copolymer

Key Characteristics

| General | | |
|-----------------------|------------------------|----------|
| Material Status | • Commercial: Active | |
| Regional Availability | • Africa & Middle East | • Europe |
| Features | • UV Stabilized | |
| Appearance | • Black | |
| Processing Method | • Injection Molding | |

Technical Properties ¹

| Physical | Typical Value (English) | Typical Value (SI) | Test Method |
|---|--------------------------------|--------------------------------|-------------|
| Density | 1.39 to 1.43 g/cm ³ | 1.39 to 1.43 g/cm ³ | ISO 1183 |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 kg) | 5.0 to 9.0 g/10 min | 5.0 to 9.0 g/10 min | ISO 1133 |
| Mechanical | Typical Value (English) | Typical Value (SI) | Test Method |
| Tensile Modulus | 377000 psi | 2600 MPa | ISO 527-2 |
| Tensile Stress (Yield) | 7980 psi | 55.0 MPa | ISO 527-2 |
| Tensile Strain (Yield) | 9.5 % | 9.5 % | ISO 527-2 |
| Tensile Strain (Break) | 45 % | 45 % | ISO 527-2 |
| Flexural Modulus | 334000 psi | 2300 MPa | ISO 178 |
| Impact | Typical Value (English) | Typical Value (SI) | Test Method |
| Charpy Notched Impact Strength | | | ISO 179 |
| -22°F (-30°C) | 2.6 ft·lb/in ² | 5.5 kJ/m ² | |
| 73°F (23°C) | 2.9 ft·lb/in ² | 6.0 kJ/m ² | |
| Charpy Unnotched Impact Strength | | | ISO 179 |
| -22°F (-30°C) | No Break | No Break | |
| 73°F (23°C) | No Break | No Break | |
| Thermal | Typical Value (English) | Typical Value (SI) | Test Method |
| Heat Deflection Temperature | | | ISO 75-2/A |
| 264 psi (1.8 MPa), Unannealed | 221 °F | 105 °C | |
| Vicat Softening Temperature | 293 °F | 145 °C | ISO 306 |
| Melting Temperature (DSC) | 329 to 338 °F | 165 to 170 °C | ISO 3146 |
| Electrical | Typical Value (English) | Typical Value (SI) | Test Method |
| Comparative Tracking Index | 600 V | 600 V | IEC 60112 |
| Flammability | Typical Value (English) | Typical Value (SI) | Test Method |
| Flame Rating (0.13 in (3.2 mm)) | HB | HB | UL 94 |
| FMVSS Flammability | < 3.9 in/min | < 100 mm/min | DIN 75200 |

Processing Information

| Injection | Typical Value (English) | Typical Value (SI) |
|------------------------|-------------------------|--------------------|
| Drying Temperature | 212 to 248 °F | 100 to 120 °C |
| Drying Time | 2.0 to 4.0 hr | 2.0 to 4.0 hr |
| Processing (Melt) Temp | 338 to 446 °F | 170 to 230 °C |
| Mold Temperature | 140 to 248 °F | 60 to 120 °C |

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Notes

¹ Typical values are not to be construed as specifications.

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